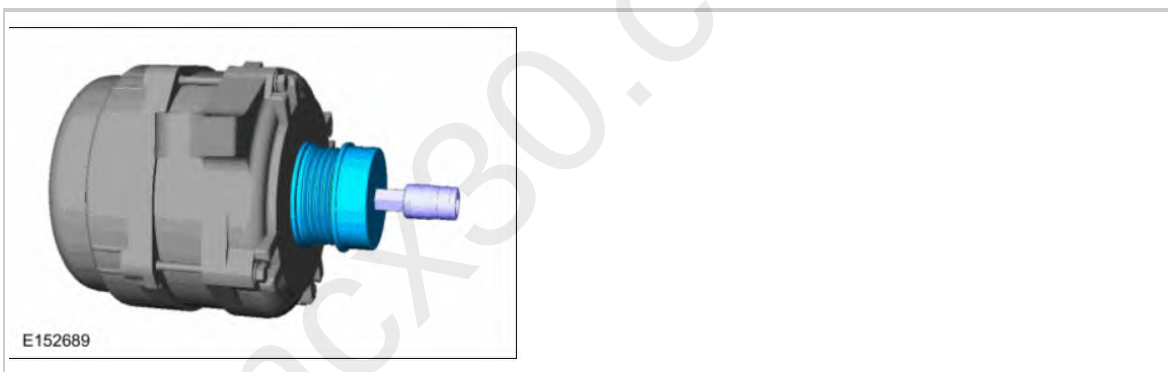




4.  **NOTE:** Do not insert anything into the fins of the generator to prevent the rotor inside the generator from turning. Inserting items into the generator could result in damage to the generator.

 **NOTE:** The shaft and rotor will turn during removal.

Using a 17 mm hex tool and an impact gun, remove the clutch pulley. A couple of short bursts with the impact gun will remove the clutch pulley.



REMOVAL AND INSTALLATION > GENERATOR PULLEY > INSTALLATION

1. Install the pulley and hand start.

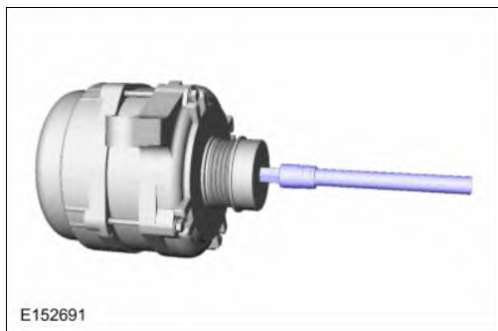


2.  **NOTE:** Do not insert anything into the fins of the generator to prevent the rotor inside the generator from turning. Inserting items into the generator could result in damage to the generator.

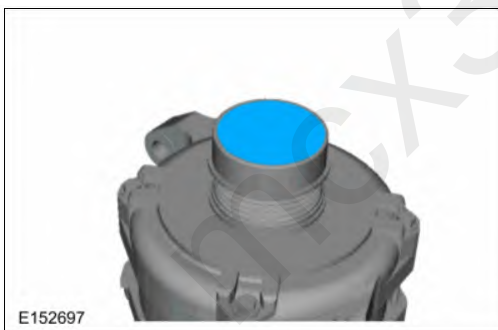
 **NOTE:** The shaft and rotor will turn during installation.

While holding the outer diameter of the clutch pulley, torque the clutch pulley using a 17 mm hex tool, 75 Nm torque stick and an impact gun for 3-4 seconds. This makes sure the proper torque has been applied.

Torque: 55 lb.ft (75 Nm)



3. Install a new cap onto the pulley with the rubber button facing inwards.



4. Install the generator. Refer to: Generator - 2.3L EcoBoost (201kW/273PS) , Refer to: Generator - 3.7L Duratec (227kW/301PS) or Refer to Generator 5.0L 32V Ti-VCT